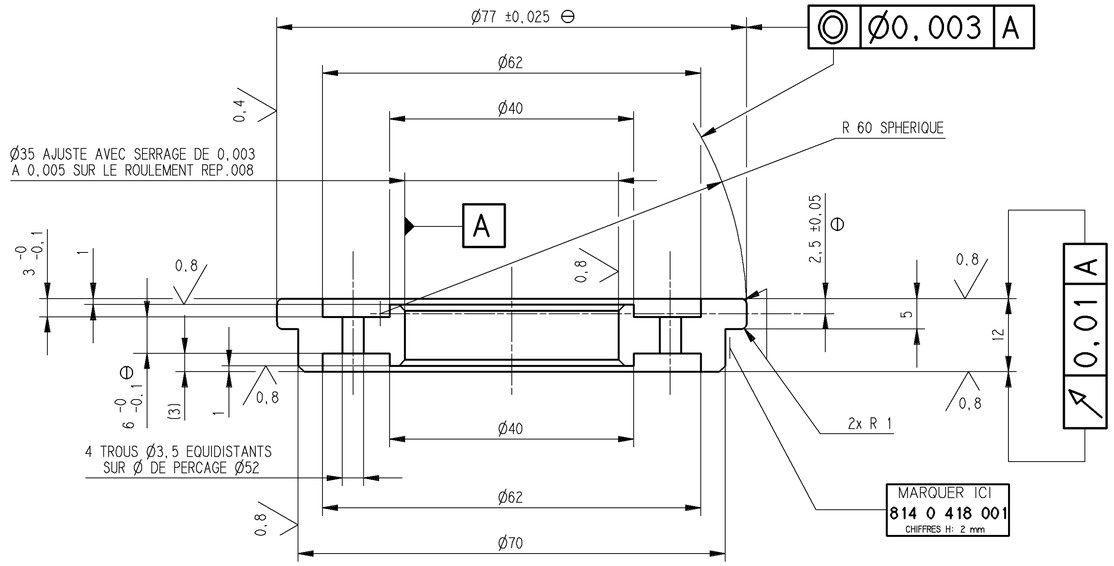
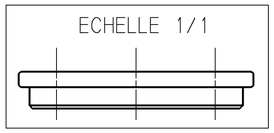
MODIFICATIONS	INDICE
Ø35 AJUSTE GLISSANT DEVIENT Ø35 N5	C
MATIERE ACIER SANCY DEVIENT 100C6	D
MODIFIE AJUSTEMENT Ø35 ET R15 DEVIENT R60	E



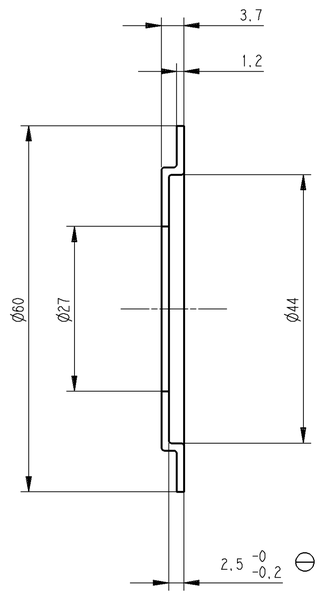


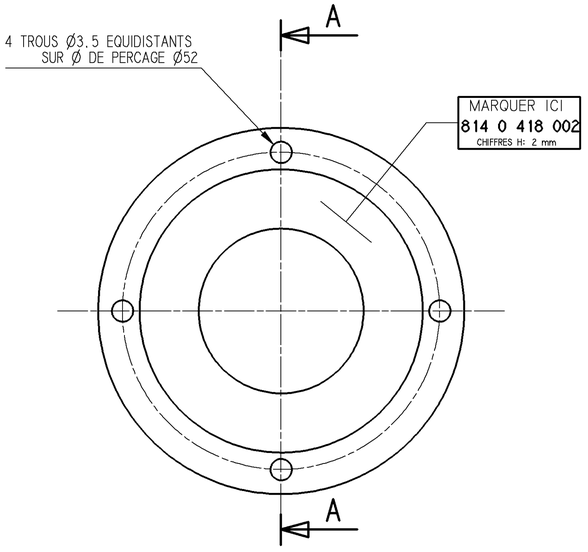
CHANFREINS NON COTES 1 A 45°

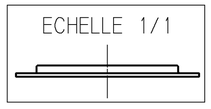
		USINAGE 3,2 (0,8 - 0,4)	ECHELLE	SETA
			2/1	18/11/82
GALET	100C6 HRc ≥ 61	814 0 418 001		INDICE E

MODIFICATIONS	INDICE
.	.

A-A





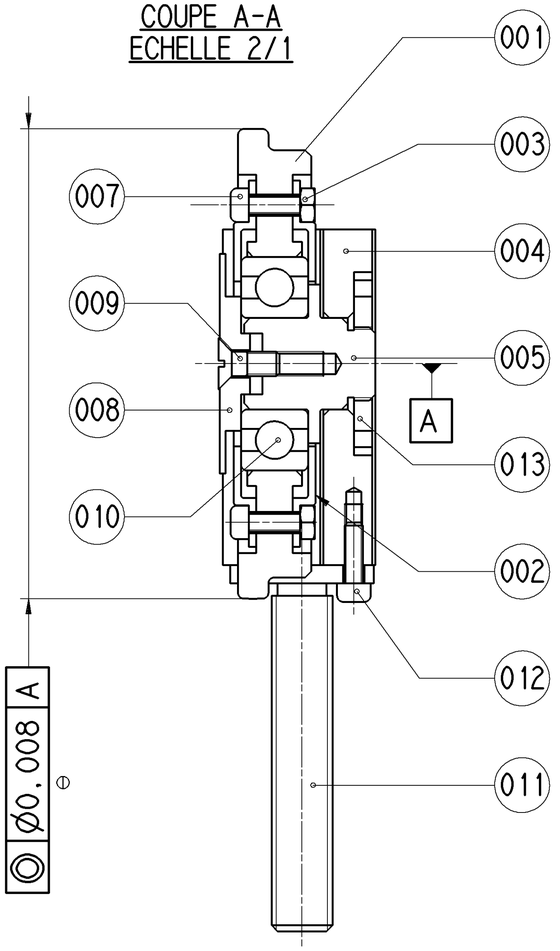


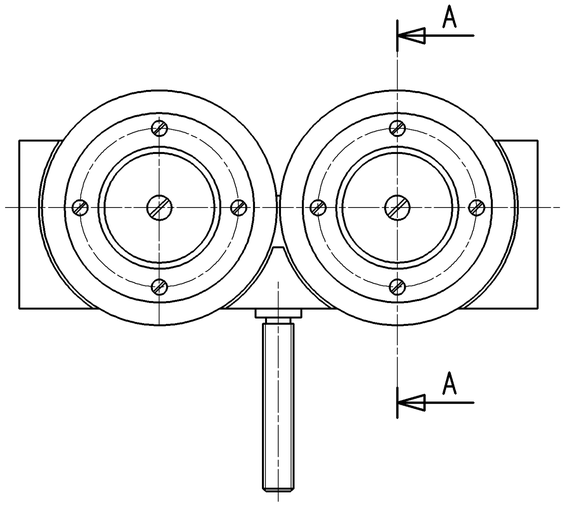
PROTECTION: BRUNISSAGE TYPE PENTRATE

RAYONS NON COTES R0,3 A 0,5 MAXI

		USINAGE 3,2	ECHELLE	SETA
			2/1	18/11/82
FLASQUE	25CD4 900 - 1050 MPa	814 0 418 002		INDICE .

COUPE A-A
ECHELLE 2/1





MODIFICATIONS	INDICE
ANNULE LE REP.006	A
PLAN REDESSINE	B
MODIFIE LE REP.001 - AJOUTE CLASSE 5 SUR REP.010	C
MODIFIE LE REP.001	D
MODIFIE LE REP.001 - AJOUTE LE NOTA - AJOUTE LES REP.050 ET 051	E
PLAN REDESSINE EN DAO	F

NOTA : ENSEMBLE DE GALETS VALABLE POUR L'EQUIPEMENT DE 1 PALIER DE LA MACHINE A EQUILIBRER SCHENCK R3 B/6

ENS.	MONTAGE AVEC SERRAGE DU	
.	ROULEMENT REP.010 SUR	
.	L'AXE REP.005.	
.	MONTAGE AVEC SERRAGE DU	
.	GALET REP.001 SUR LE	
.	ROULEMENT REP.010	
.	Ø0.008 A	
005	M12 PAS 100 AJUSTE SANS	
	JEU AVEC BAGUE DE CONTROLE	.
.	.	.
002	2,5 -0 -0,2	.
.	.	.
001	2,5 ±0,05	.
.	Ø6 -8 -0,1	.
.	Ø77 ±0,025	.
REP	DESIGNATION	OBSERVATIONS

COTES ET CRITERES REPERES : ⊖
A TRANSCRIRE SUR LE " CERTIFICAT DE CONFORMITE "

PL	REP	QUANT	DESIGNATION	MATIERE	OBS
.	.	.	.	.	.
.	051	1	ETIQUETTE	SVT PLAN	881 5 099 808
.	050	1	COFFRET LHOTELLIER 200x160x80	LHOTELLIER	LSX20-541-301
.	.	.	.	OU TM	967 850 015 0
.	.	.	.	.	.
.	.	.	.	.	.
.	.	.	.	.	.
2	013	2	ECROU	XC38	PENTRATE
.	012	2	VIS CHc M3-10	STD	.
2	011	1	VIS	XC38	PENTRATE
.	010	2	ROULEMENT 15x35x11	CLASSE 5	SNR 6202 EE
.	.	.	.	OU	FAG 6202 2RSR
.	009	2	VIS F HC M4-10	STD	.
2	008	2	FLASQUE	XC38	PENTRATE
.	007	8	VIS CHc M3-10	STD	.
.	.	.	.	.	.
2	005	2	AXE	35NCD16	PENTRATE
2	004	1	SUPPORT	2024	OXY.ANOD.NOIRE
.	003	8	ECROU H M3	STD	.
1	002	4	FLASQUE	TOLE NOIRE	EP.0.5
1	001	2	GALET	100C6	HRc > 61

DESSINE PAR: SETA ITHURBURU S. LE: 26/07/01 | VERIFIE PAR: COELHO D. | INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST 2100

MACHINE/ENGINE: SCHENCK R3 B/6 | DESIGNATION PIECE/ DESCRIPTION: EQUIPEMENT SECTION EQUILIBRAGE | N°PIECE/ PART NUMBER: .

DESIGNATION OUTILLAGE
ENS. GALETS EPAULES
TOOL NAME

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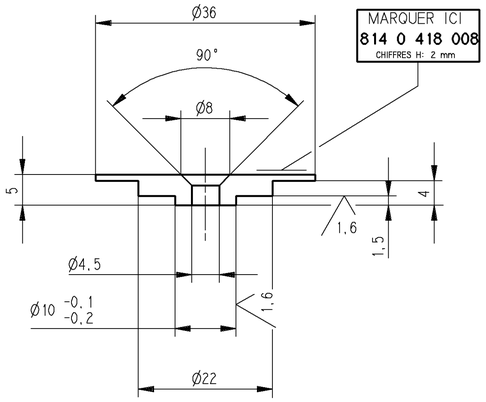
Plan dessiné D.A.O à l'aide du logiciel : MICROCADDS Revision : 6

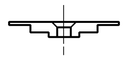
ECHELLE SCALE 1/1 | CODE FABRICANT FRZZU/MANUFACTURER CODE: Turbomeca groupe snecma | FORMAT SIZE A1 | 814 0 418 000 | PLANCHE SHEET 1/2

F	COELHO D.	DATE:26/07/01
E	COELHO D.	DATE:21/06/90
D	COELHO D.	DATE:08/10/86
C	COELHO D.	DATE:02/04/86
B	COELHO D.	DATE:18/11/82
A	COELHO D.	DATE:02/08/78

MODIFICATIONS	INDICE
.	.



ECHELLE 1/1

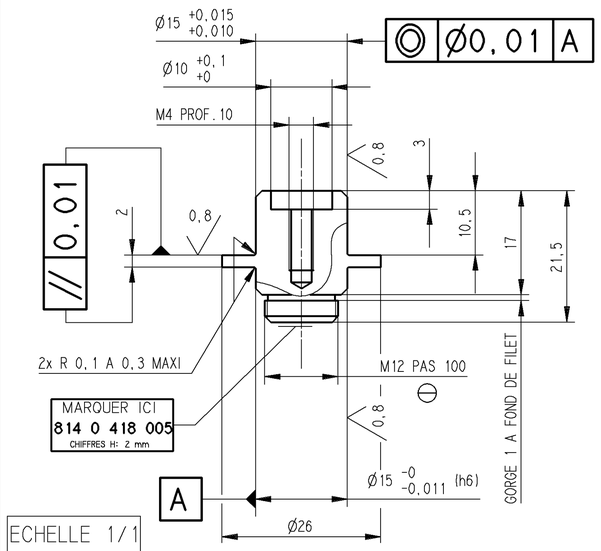


PROTECTION : BRUNISSAGE TYPE PENTRATE

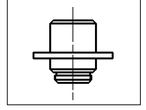
		USINAGE 3,2 / (1,6)	ECHELLE	SETA
			2/1	18/11/82
FLASQUE	XC38 .	814 0 418 008		INDICE .

MODIFICATIONS	INDICE
.	.

MODIFICATIONS	INDICE
Ø15 +0,025 +0,020 DEVIENT Ø15 +0,015 +0,010	C



ECHELLE 1/1



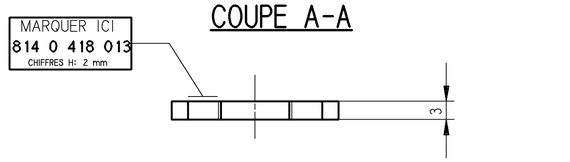
PROTECTION : BRUNISSAGE TYPE PENTRATE

CHANFREINS NON COTES 1 A 45°.

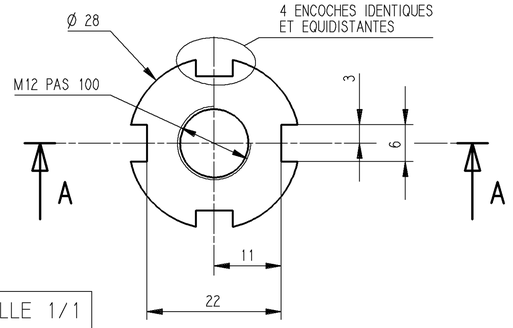
		USINAGE 3,2 / (0,8)	ECHELLE	SETA
			2/1	18/11/82
AXE	35NCD16 1600 - 1800 MPa	814 0 418 005		INDICE C

MODIFICATIONS	INDICE
.	.

COUPE A-A



PROTECTION : BRUNISSAGE TYPE PENTRATE



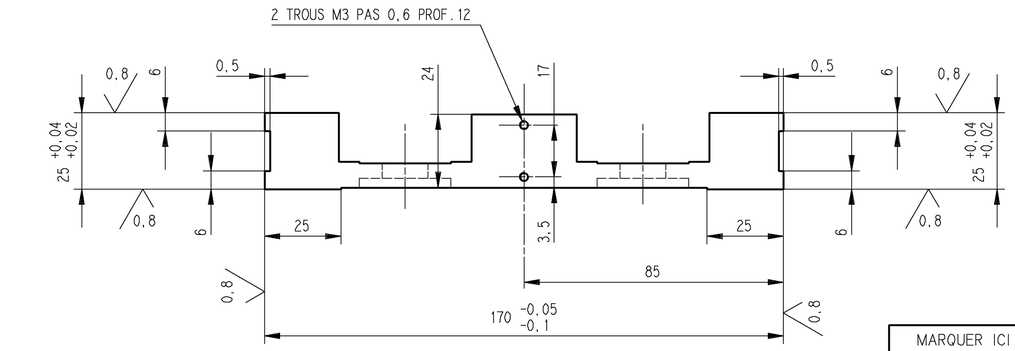
ECHELLE 1/1

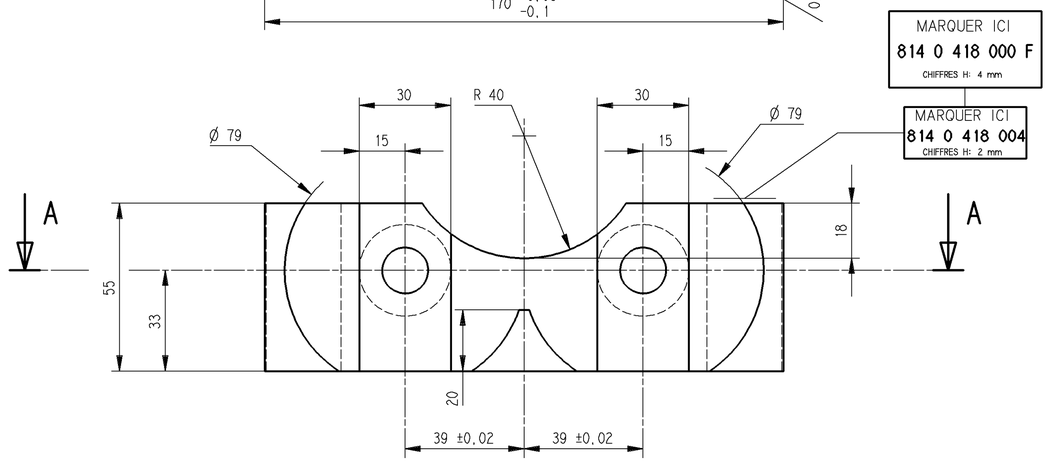
PROTECTION : BRUNISSAGE TYPE PENTRATE

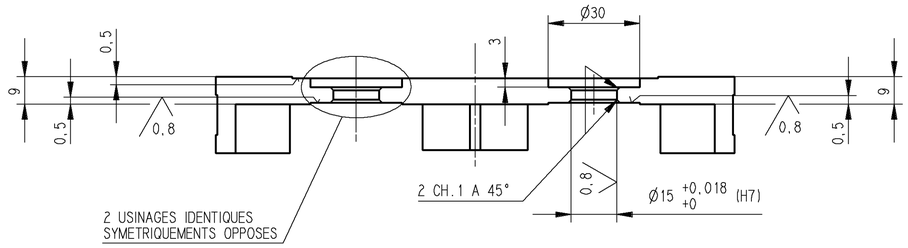
		USINAGE 1,6	ECHELLE	SETA
			1/1	18/11/82
VIS	XC38 .	814 0 418 011		INDICE .

		USINAGE 1,6	ECHELLE	SETA
			2/1	18/11/82
ECROU	XC38 .	814 0 418 013		INDICE .

MODIFICATIONS	INDICE
.	.







COUPE A-A

PROTECTION : OXYDATION ANODIQUE NOIRE

		USINAGE 3,2 / (0,8)	ECHELLE	SETA
			1/1	18/11/82
SUPPORT	2024 .	814 0 418 004		INDICE .

Plan dessiné D.A.O à l'aide du logiciel : MICROCADDS Révision : 6

DESSINE PAR: SETA ITHURBURU S. LE: 26/07/01	VERIFIE PAR: COELHO D.	INTERPRETATION DES DESSINS SELON: *INTERPRETATION OF DRAWINGS AS PER:* ST 2100
MACHINE/*ENGINE:* SCHENK R3 B/6	DESIGNATION PIECE/*DESCRIPTION:* EQUIPEMENT SECTION EQUILIBRAGE	N°PIECE/*PART NUMBER:* .

DESIGNATION OUTILLAGE

ENS. GALETS EPAULES

TOOL NAME

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ECHELLE *SCALE*	CODE FABRICANT TRZ28/*MANUFACTURER CODE* Turbomeca groupe snecma	
.	FORMAT *SIZE* A1	814 0 418 000 — PLANCHE *SHEET* 2